

Development and Application of Position-Sensitive Double Parallel-Plate Avalanche Counter*

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Double parallel-plate avalanche counters (DPPACs), each comprising two PPACs with delay-line readout for two-dimensional position determination, have been developed at Institute of Modern Physics, Chinese Academy of Sciences. The detector was tested with a standard α source, achieving a position resolution of about 0.4 mm. Each PPAC measures particle hit positions in two dimensions, with the dual configuration enhancing overall detection efficiency. Two DPPACs were deployed in a month-long experimental campaign at the Radioactive Ion Beam Line in Lanzhou (RIBLL1) with secondary beams of ^{10}C , ^{10}Be , ^{11}C and ^{16}C at typical intensities of $1.2 - 1.5 \times 10^5$ Hz, yielding a stable single DPPAC-detection efficiency $>90\%$ and a typical in-beam position resolution ≈ 0.54 mm.

Keywords: Radioactive isotope beam; Parallel-plate avalanche counter; Delay-line readout; Position resolution; Detection efficiency

I. INTRODUCTION

Advances in radioactive ion beam (RIB) technology have driven the construction of major international facilities, including RI Beam Factory (RIBF) in Japan [1], the Facility for Antiproton and Ion Research (FAIR) in Europe [2], and the Facility for Rare Isotope Beams (FRIB) in the US [3]. In China, Radioactive Ion Beam Lines in Lanzhou (RIBLL1 and RIBLL2) [4–7] at Heavy Ion Research Facility in Lanzhou

(HIRFL) have served as the core domestic platforms for performing RIB physics experiments. This role will be (partially) assumed by the next-generation High Rigidity Ion Beam Line (HIRIBL), formerly HFRS [8, 9], at the recently commissioned High-Intensity heavy-ion Accelerator Facility (HIAF) in Huizhou [10]. These facilities enable synthesis of exotic nuclides near drip lines, unlocking vast potentials to advance key frontiers in nuclear physics and nuclear astrophysics, including r-process pathways [11, 12], exotic nuclear structures from weak binding (e.g., neutron/proton halos, neutron skins [13, 14]), and shell evolution under extreme isospin asymmetry [15–17].

A typical RIB experiment involves the production, selection, and separation of secondary beams, followed by their transport to the experimental area where they impinge on a reaction target or an active stopper. Such experiments, however, face several inherent challenges. RIBs generally exhibit large emittance and energy spread, together with relatively low beam intensities, which severely limits the achievable statistics and hampers high-precision nuclear spectroscopy studies based on nuclear reactions. In addition to precise kinetic-energy measurements, an accurate determination of differential cross sections demands high-resolution, event-by-event tracking of both incident beam particles and reaction products, in order to reconstruct their hit positions on the tar-

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34 get or stopper and to determine their incident and scattering
35 angles with high precision.

36 Conventional position-sensitive gaseous detectors, such as
37 multi-wire drift chambers [18–20] (MWDCs), parallel plate
38 avalanche counters [21–25] (PPACs) and time-projection
39 chambers [26, 27] (TPCs) have been widely employed for
40 beam diagnostics, secondary-beam identification and particle
41 tracking. MWDCs provide excellent position resolution
42 on the order of 100 μm , but at the expense of complex,
43 multi-channel readout electronics, typically involving several
44 hundred channels per detector. TPCs offer good three-
45 dimensional position resolution, but require sophisticated me-
46 chanical designs, intricate readout systems, and are vulnera-
47 ble to space-charge effects at high rate; further developments
48 are underway to enhance their rate capability [28, 29]. Al-
49 ternative options include position-sensitive ionization cham-
50 bers [30, 31] (PSICs), fiber scintillators [32, 33] and silicon
51 microstrip detectors [34]. PSICs enable reliable Z identifica-
52 tion but only moderate position resolution (~ 1 mm); fiber
53 scintillators deliver fast timing and modest position resolu-
54 tion, though large-area implementations with fine granularity
55 necessitate extensive channels and precise optical coupling;
56 silicon microstrip detectors achieve exceptional energy and
57 position resolution (a few hundred μm), but suffer from radi-
58 ation damage and high costs for broad coverage. In this con-
59 text, delay-line readout PPACs offer a particularly attractive
60 compromise, combining fast timing (a few hundred ps), sub-
61 mm position resolution, and high efficiency for heavy-ion de-
62 tection with simple, cost-effective construction, making them
63 a versatile and widely favored instrument for intermediate-
64 and low-energy heavy-ion measurements.

65 The parallel-plate avalanche counter (PPAC), first pro-
66 posed by J. Christiansen in 1952 [35], has become a stan-
67 dard position-sensitive detector for beam diagnostics at ma-
68 jor international RIB facilities [23–25]. In China, PPACs
69 of the double-grid type [36] – featuring a cathode plane of
70 double-sided aluminized Mylar foil glued between two epoxy
71 frames, sandwiched between two gold-plated tungsten-wire
72 anode planes – were developed [37, 38] at the Institute of
73 Modern Physics, Chinese Academy of Sciences. These detec-
74 tors have been deployed in heavy-ion collision experiments
75 at RIBLL1 to track fission products [39–41], as well as for
76 beam diagnostics in RIB experiments [42–46]. While ful-
77 filling the requirements for fission-product tracking, the de-
78 tectors exhibited vulnerability to discharge under increasing
79 radiation doses, leading to deteriorating detection efficien-
80 cies [47].

81 In this article, we report on the construction and applica-
82 tion of double parallel-plate avalanche counters (DPPACs)
83 with delay-line readout for RIB experiments. A prototype
84 PPAC was recently constructed and tested with a standard α
85 source [48]. Here, we describe a dual-unit DPPAC system,
86 which houses two PPACs similar to the design in Ref. [23],
87 developed to boost detection efficiency and provide high-
88 precision position measurements of RIBs at the RIBLL facil-
89 ity, with potential deployment at HIAF–HIRIBL. Section II
90 details the detector structure and operating principle, includ-
91 ing the gas-flow system, delay-line circuit, conventional read-

92 out electronics, and the concept of double PPACs. Section III
93 presents laboratory tests of position resolution using a stan-
94 dard α source. Two DPPACs were deployed during a month-
95 long campaign at RIBLL1 with secondary ^{10}Be and $^{10,11,16}\text{C}$
96 beams; their in-beam detection efficiency and typical posi-
97 tion resolution are presented in Sec. IV. A summary follows
98 in Sec. V.

99 II. STRUCTURE AND OPERATION PRINCIPLES

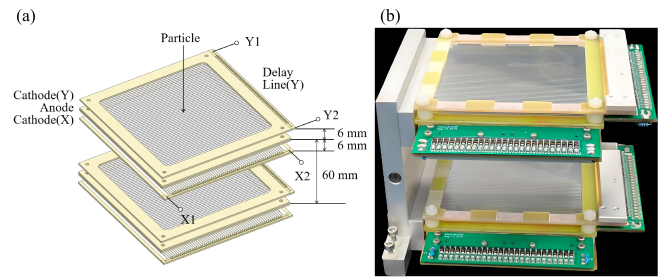


Fig. 1. (a) Schematic of the DPPAC electrode structure. (b) Photo-
graph of the assembled DPPAC. The distance between two PPACs is
60 mm. The active area is 63 mm \times 63 mm.

100 The electrode structure of the DPPAC is shown in Fig. 1.
101 Each PPAC comprises three parallel frames: a central anode
102 flanked by X - and Y -axis cathode electrodes, ensuring a uni-
103 form electric field. The electrodes are fabricated by vacuum
104 evaporation of aluminum onto thin polyester (Mylar) films,
105 which are stretched and glued to 2-mm-thick G10 frame
106 plates using non-conductive adhesive. The anode consists of a
107 2- μm -thick double-sided aluminized Mylar film sandwiched
108 between two G10 frames. The cathodes feature 1.2-mm-wide
109 aluminum strips (1.27-mm pitch and 70- μm inter-strip gaps)
110 deposited on one side of the film. Compared to double-grid
111 PPACs, this stripline design yields a more uniform electric
112 field. Each cathode film has 50 strips, defining a 63 mm \times
113 63 mm sensitive area. The inter-electrode spacing is 6 mm.
114 Two PPACs are mounted 60 mm apart inside an aluminum
115 housing with entrance and exit windows on opposing sides.
116 Both windows use 2- μm -thick double-sided aluminized My-
117 lar films, capable of withstanding 50 mbar overpressure.

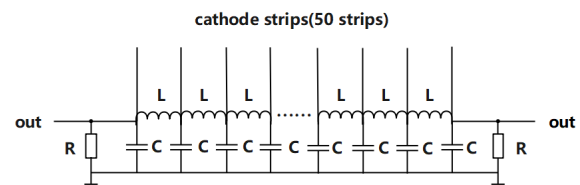


Fig. 2. The equivalent circuit for the delay-line LC circuit board of
the PPAC detector. The capacitance, inductance, and resistance are
 $C = 39$ pF, $L = 95$ nH and $R = 51$ k Ω , respectively.

In delay-line PPACs, position information is determined from cathode timing signals. The delay lines were constructed using a series of commercial chip inductors ($L = 95$ nH, 10% tolerance) and chip capacitors ($C = 39$ pF, 5% tolerance) from Murata Manufacturing Co., Ltd. An equivalent LC circuit is given in Fig. 2. The LC delay-line circuit board is connected to the cathode strips, with an average delay per cell of about 2 ns. Two terminal resistors, with $R = 51$ k Ω , mitigate surface charge buildup, and each cathode strip couples capacitively to a metal sheet on the LC board for readout at both ends. Avalanche-induced cathode signals split bidirectionally along the delay line, reaching the X_1/X_2 (Y_1/Y_2) terminals (see Fig. 1). A time-to-digital converter (TDC), triggered by the anode signal and stopped by both cathode-end signals, yields arrival times used to compute coordinates:

$$\begin{aligned} X &= K_X(T_{X_2} - T_{X_1}) + X_{\text{off}}, \\ Y &= K_Y(T_{Y_2} - T_{Y_1}) + Y_{\text{off}}, \end{aligned} \quad (1)$$

where $K_{X,Y}$ (mm/ns) are calibration coefficients, $T_{X_{1,2}}$ and $T_{Y_{1,2}}$ are end-arrival times, and X_{off} and Y_{off} (mm) are delay-line offsets.

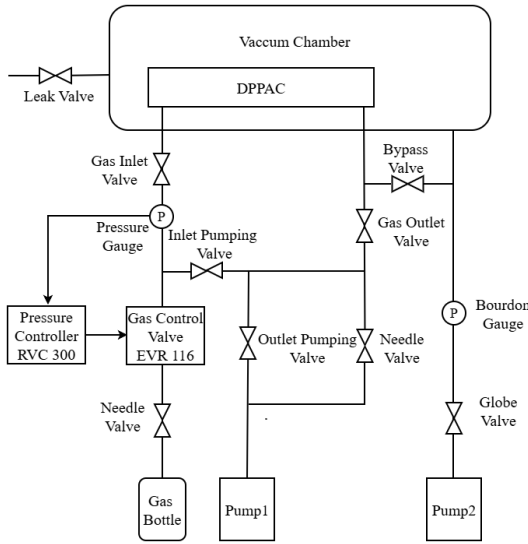


Fig. 3. Schematic of the DPPAC gas-flow system.

The detector is filled with pure isobutane, chosen for its good stability, high gain, favorable signal-to-noise ratio, and relatively low operating voltage, which are particularly advantageous for heavy-ion detection. The DPPAC operates at a gas pressure of 10 mbar, with the anode biased at +840 V during measurement with standard α source to obtain sufficiently large signals on both cathodes while avoiding discharges. To suppress impurities originating mainly from outgassing, and to maintain stable avalanche gain and signal amplitude, a dedicated gas-flow system was constructed and implemented. A typical configuration is illustrated in Fig. 3. The working-gas pressure inside the DPPAC is actively regulated and kept stable within 9% using a pressure controller (Pfeiffer RVC 300), a gas control valve (Pfeiffer EVR 116), and two needle valves.

The anode signal is extracted via a high-voltage filter from the HV line and recorded for timing (T_A). All anode and cathode (T_{X_1} , T_{X_2} , T_{Y_1} , T_{Y_2}) timing signals are obtained via the following processing chain: pre-amplification using KB7120 (Kaizuworks Co., Ltd.) voltage-sensitive modules mounted directly on the DPPAC housing to maximize signal-to-noise ratio (see Fig. 4(a)), followed by fast-timing amplifiers (ORTEC FTA 810), constant-fraction discriminators (CFDs), NIM-to-ECL logic-signal conversion modules, and finally digitization in a time-to-digital converter (TDC). In addition to serving as the reference timing signal, T_A is also used to trigger the data acquisition (DAQ) system. For standard detector tests, the DAQ is handled by a versa module Europa (VME)-based system.

The double-PPAC configuration enables double position detection, enhancing both position resolution and overall detection efficiency. The X (Y)-position and two-dimensional ($X \cap Y$) detection efficiencies of a single PPAC are defined as

$$\eta_{X(Y)} = \frac{N_{X(Y)}}{N_{\text{ref}}}, \quad \eta_{X \cap Y} = \frac{N_{X \cap Y}}{N_{\text{ref}}}, \quad (2)$$

where $N_{X(Y)}$ is the number of valid X (Y)-position events, $N_{X \cap Y}$ is the number of valid two-dimensional events, and N_{ref} is the number of reference events, determined either by a downstream detector or the PPAC anode (T_A trigger). Since a position can be provided by either PPAC (assuming independent operation), the DPPAC detection efficiencies are

$$\eta_{X(Y)}^{\text{DPPAC}} = \eta_{X(Y)}^1 + \eta_{X(Y)}^2 - \eta_{X(Y)}^1 \eta_{X(Y)}^2, \quad (3)$$

$$\eta_{X \cap Y}^{\text{DPPAC}} = \eta_{X \cap Y}^1 + \eta_{X \cap Y}^2 - \eta_{X \cap Y}^1 \eta_{X \cap Y}^2, \quad (4)$$

where superscripts "1" and "2" denote the first and second PPACs, respectively. Eqs. 3 and 4 show that a DPPAC detection efficiency of 0.9 can be achieved even if each individual PPAC has only 0.7 efficiency.

III. OFF-BEAM α SOURCE TEST: POSITION CALIBRATION AND RESOLUTION

Measurements were performed with a ^{241}Am α source to calibrate the DPPAC and determine their intrinsic position resolutions. The α source was placed approximately 25 cm from the detector. A printed circuit board with a 6×17 array of 1-mm-diameter holes was mounted at the DPPAC entrance window to collimate the incident α particles, as shown in Fig. 4(a). The hole pattern was designed to accommodate three sets of 34-pin MIL connectors. Calibration of the K_X and K_Y coefficients was carried out using this hole mask, and an additional measurement without the mask was performed to determine the delay-line offsets. The resulting position distribution is shown in Fig. 4(b), where the hole patterns are clearly resolved, demonstrating good position resolution.

We selected the region containing the hole pattern and projected the hits into the X and Y directions, as shown in Fig. 5.

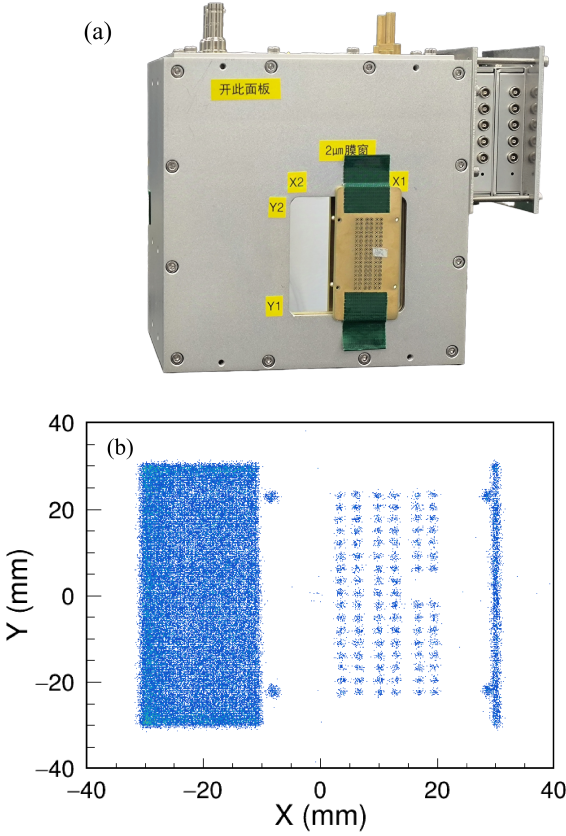


Fig. 4. (a) DPPAC and mask setup for position calibration and resolution measurement. Two pre-amplifiers are mounted on the top right of the DPPAC. (b) Hit pattern measured by the front PPAC in the masked DPPAC detector.

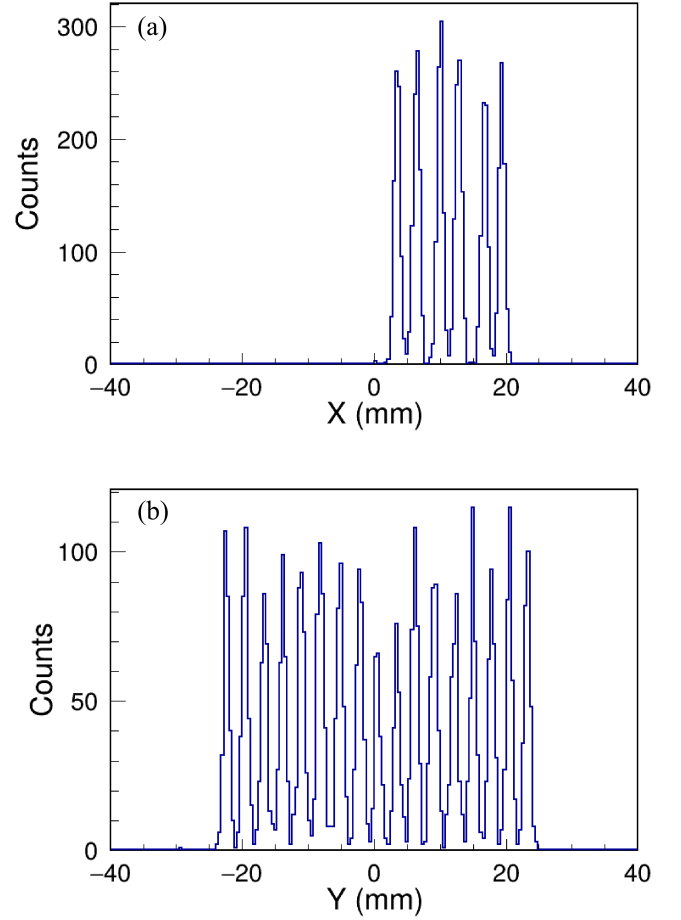


Fig. 5. Collimated α -particle hit positions in the (a) X and (b) Y directions, measured with the mask.

The width and statistical error of each peak were extracted from Gaussian fits. The weighted mean widths for the X and Y directions were calculated to be $\sigma_{\text{meas}X} = 0.46 \pm 0.01$ mm and $\sigma_{\text{meas}Y} = 0.48 \pm 0.02$ mm, where the uncertainties correspond to the weighted standard deviations of the fit errors. Since the α particles passed uniformly through the 1-mm mask holes, with geometric broadening of $\sigma_{\text{geom}} = 0.25$ mm as estimated by a Monte Carlo simulation, we corrected for this hole contribution using

$$\sigma_{\text{meas}}^2 = \sigma_{\text{PPAC}}^2 + \sigma_{\text{geom}}^2. \quad (5)$$

The intrinsic position resolutions thus obtained are 0.38 ± 0.01 mm (X) and 0.41 ± 0.03 mm (Y), in root-mean-square (RMS). Unless otherwise noted, all resolutions hereafter are RMS.

IV. PERFORMANCE EVALUATION WITH HIGH-INTENSITY RI BEAMS

The DPPAC detectors were used in a month-long experimental campaign at RIBLL1 with the recently developed liquid-nitrogen-cooled gas target system [49]. Five experiments were performed using secondary ^{10}Be and $^{10,11,16}\text{C}$

beams, produced via projectile-fragmentation reaction of 80-MeV/nucleon ^{12}C and 60-MeV/nucleon ^{18}O primary beams on ^9Be targets of 1 – 6-mm thicknesses. Two DPPACs were placed upstream of the gas target to precisely track incident beam trajectories, angles, and hit positions on target; labeled T2-DPPAC and TC-DPPAC, they were spaced 130.0 cm apart, with the former inside RIBLL1's T2 focal-plane vacuum chamber [5], and the latter 31.3 cm upstream of the gas target in the downstream target chamber. Two plastic scintillators were placed in the T1 and T2 chambers to measure the time-of-flight (TOF) of the secondary beams. Two double-sided silicon strip detectors (DSSDs), labeled TG-DSSD and TZ-DSSD, respectively, positioned 2.6 and 30.8 cm downstream of the gas target, detected scattered heavy ions. Instead of the VME system, we employed 16-channel Pixie-16 digital pulse processors (XIA LLC) [50] for the signal digitization and data acquisition to minimize DAQ dead time, with further details in Ref. [51].

Particle identification was performed using the TOF measured by the T1 and T2 plastic scintillators, combined with the energy-loss (ΔE) information from the TZ-DSSD. The default T2 beam-line silicon detector, used for PID during

243 beam tuning, was removed during physics runs. Thus, particle
 244 identifications were performed for all beam species using
 245 T1–T2 TOF and TZ-DSSD ΔE information. All beam
 246 species are well separated.

247 In the following subsections, we briefly describe the bias
 248 voltage optimization, and position resolution determination
 249 using the secondary ^{16}C beam as an example. We also present
 250 the variation in detection efficiency over the course of the
 251 month-long experiments.

252 A. In-beam detection efficiency and bias voltage optimization

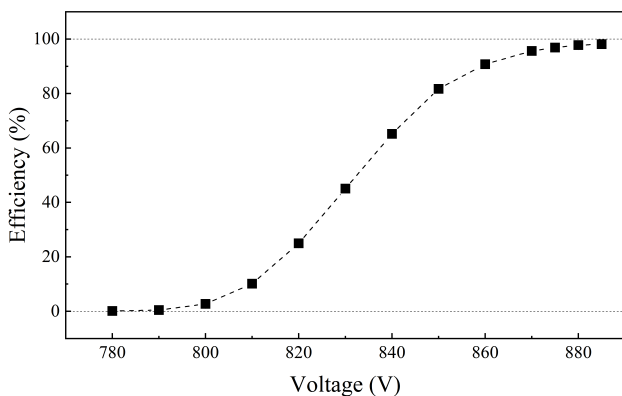


Fig. 6. PPAC4 detection efficiency as a function of voltage for 57-MeV/u ^{16}C ions with 10-mbar isobutane gas. The definition of PPAC4 is given in Sec. IV C.

253 For each beam setting, we measured the bias-voltage de-
 254 pendent detection efficiency of DPPAC for the selected beam
 255 particles to optimize the operating voltage. The number of
 256 ^{16}C nuclei identified using the T1-T2 TOF and the TZ-DSSD
 257 ΔE was taken as N_{ref} in calculating the detection efficiency.
 258 Figure 6 shows a typical efficiency curve of PPAC for 57-
 259 MeV/u ^{16}C ions with 10-mbar isobutane as a function of the
 260 applied high voltage. We selected an operating voltage range
 261 from 780 V to 885 V, recording trigger counts to calculate
 262 efficiency in steps of 10 V, with the step size reduced to 5
 263 V when approaching the detector efficiency plateau region.
 264 Based on the results of the efficiency curve, 880 V was se-
 265 lected as the operating voltage for the PPAC. The lowest and
 266 highest operating voltages among the different beam settings
 267 were 820 V (for ^{18}O) and 905 V (for ^{10}Be), respectively.

268 B. In-beam position resolution

269 To estimate the in-beam position resolutions, we first re-
 270 constructed the incident-beam tracks using hit positions from
 271 at least one PPAC in each DPPAC. As noted in Ref. [52],
 272 run-dependent timing offsets can occasionally appear in in-
 273 dividual channels of the XIA Pixie-16 modules, leading to

274 incorrect position reconstruction. In the present ^{16}C data
 275 set, offsets of about 10 ns were observed and corrected using
 276 the dedicated reference signals described in Ref. [52].
 277 Gating on ^{16}C particles, we selected single-hit events via
 278 $T_A - (T_{X(Y)_1} + T_{X(Y)_2})$ and incident angles < 5 mrad, then
 279 computed residuals between reconstructed track positions and
 280 measured positions. Two classes of residuals were examined:
 281 inclusive, for which the measurement from a particular PPAC
 282 was used in the track reconstruction, and exclusive, for which
 283 it was omitted. The typical widths of the inclusive and exclu-
 284 sive residual distributions were found to be $\sigma_{\text{res};\text{in}} \approx 0.45$ mm
 285 and $\sigma_{\text{res};\text{ex}} \approx 0.70$ mm, respectively. Given that $\sigma_{\text{res};\text{in}}$ con-
 286 tains contributions from both the tracking uncertainty (σ_{track})
 287 and the intrinsic PPAC resolution ($\sigma_{X(Y)}$), whereas $\sigma_{\text{res};\text{ex}}$ is
 288 independent of $\sigma_{X(Y)}$, it follows that $\sigma_{X(Y)} \approx 0.54$ mm. The
 289 estimated in-beam resolution is worse than the intrinsic posi-
 290 tion resolutions obtained from the α -source test described
 291 in Sec. III, likely due to effects such as multiple scattering
 292 of beam particles in the detector material between DPPACs,
 293 energy loss, multi-hit events, and broadening of the incident
 294 angles.

295 C. One-month operational test: Stability of detection 296 efficiency

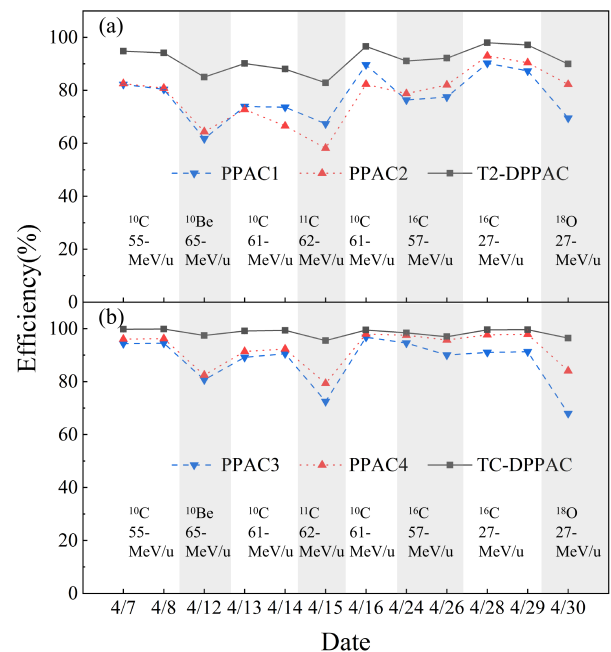


Fig. 7. Variation of PPAC and DPPAC efficiencies over time. The typical rate of the secondary beams was about $1.2 - 1.5 \times 10^5$ Hz. The bias voltages for PPAC1–PPAC4 were kept slightly below their optimized values during ^{10}Be , ^{11}C and ^{18}O runs to avoid continuous discharge, resulting in lower detection efficiencies.

The detection efficiencies for various beam particles over the course of the experimental campaign were evaluated to assess the stability of the DPPACs. We again took the number of identified beam particles, selected using the T1-T2 TOF and the TZ-DSSD ΔE as N_{ref} . For each beam species, we selected one or two data sets from stable physics run containing a sufficiently large number of events. Defining the two PPACs in T2-DPPAC (TC-DPPAC) as PPAC1 and PPAC2 (PPAC3 and PPAC4), we determined $\eta_{X \cap Y}^{\text{PPAC}i}$ ($i = 1, 2, 3, 4$) as functions of date, as shown in Fig. 7(a) and (b). The white and gray bands indicate different beam settings, with the corresponding beam species and energies labeled. Beam intensities at the RIBLL1-T2 focal plane were typically on the order of 10^5 Hz during physics runs, reaching $\geq 1.6 \times 10^5$ Hz for ^{10}Be and $\geq 2.0 \times 10^5$ Hz for ^{11}C . To avoid continuous discharge, bias voltages were kept slightly below the optimized values during ^{10}Be and ^{11}C runs, and for the faint, focused ^{18}O primary beam, yielding slightly lower detection efficiencies.

Events with valid X and Y positions in either PPAC1 or PPAC2 were used to determine the T2-DPPAC efficiency ($\eta_{X \cap Y}^{\text{T2-DPPAC}}$), while those with valid positions in PPAC3 or PPAC4 were used for the TC-DPPAC efficiency ($\eta_{X \cap Y}^{\text{TC-DPPAC}}$). $\eta_{X \cap Y}^{\text{T2-DPPAC}}$ remained above 90% during most physics runs, dipping slightly to 85% for ^{10}Be and 83% for ^{11}C , respectively. In contrast, $\eta_{X \cap Y}^{\text{TC-DPPAC}}$ stayed close to 100% throughout the experiments, demonstrating the significant advantage of the DPPAC configuration.

The successful deployment of DPPACs in these beam experiments, with stable operation and high detection efficien-

cies throughout the month-long campaign, represents an important advance and paves the way for future experiments at HIRFL-RIBLL1 and HIAF-HIRIBL.

V. SUMMARY AND PROSPECT

We have developed position-sensitive double parallel-plate avalanche counters (DPPACs) to measure trajectories, positions and incident angles of radioactive ion beams in nuclear physics experiments. The detectors were successfully deployed in a month-long experimental campaign at RIBLL1 using ^{10}Be and $^{10,11,16}\text{C}$ secondary beams, with two DPPACs placed upstream of the target for precise incident beam tracking. The results show excellent track reconstruction for target nuclei, and more importantly, long-term stable operation with >90% and close to 100% efficiencies for the respective DPPACs, confirming their high reliability for RI beam experiments. Future plans include larger DPPACs for secondary beam tracking at HIAF focal planes [10] and further optimization for heavier ions.

VI. ACKNOWLEDGMENTS

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